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|  | COMPANY HEALTH AND SAFETY PROGRAM | |
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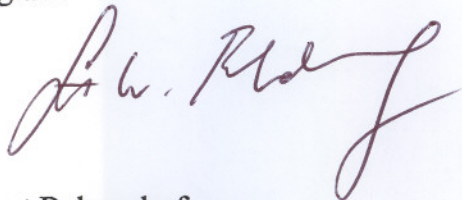
1.0 Introduction

This Company Health & Safety Program has been developed for Hallen Environmental Services, LLC. The Hallen Environmental (herein after referred to as HES) program is to be used as a working tool for management and personnel to implement and follow safety practices and guidelines for the services HES provides to its customers.


The main objective of this program is to outline and define the techniques and procedures that when used appropriately will prevent accidents or incidents associated with the type of services that HES provides. It is important to understand the value of this program to yourself, fellow employees, and the company.

For the program to work effectively, it must be recognized that the prevention of accidents depends upon all of the management and supervisory personnel working together with all other company personnel toward a mutually achievable and accepted goal.

Even though the direction and control for this program must originate from upper management through commitment, the acceptance by supervisors of the responsibility and adherence to by all other personnel will determine the level of success for the program.



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